

Firing Chart: Cycle T1 LL

°C

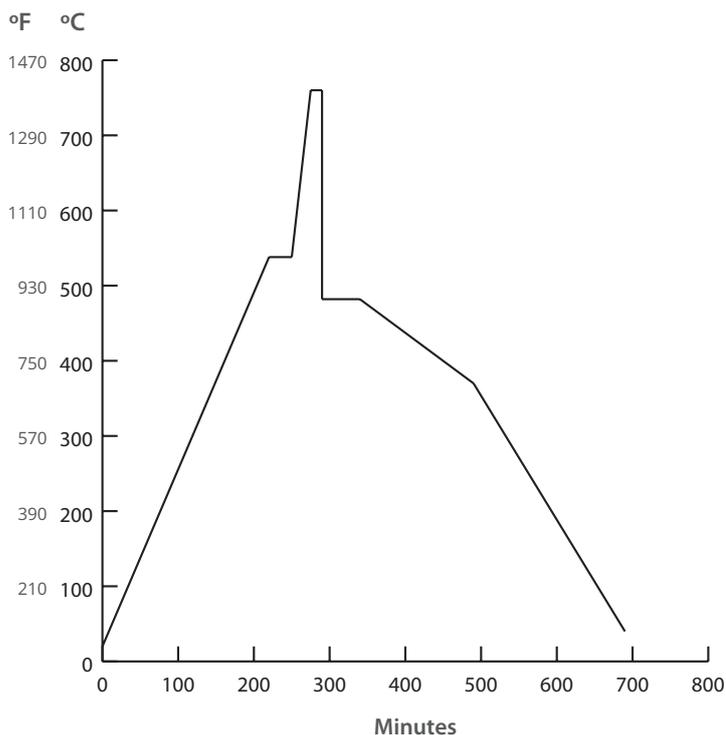
| Ramp | Rate °C/h | Time Minutes | Temp. °C | Hold Minutes |
|------|-----------|--------------|----------|--------------|
| I | 150 | 220 | 538 | 30 |
| II | 330 | 25 | 760 | 15 |
| III | SKIP | 0 | 482 | 50 |
| IV | 60 | 150 | 370 | - |
| V | 100 | 200 | 40 | - |

°F

| Ramp | Rate °F/h | Time Minutes | Temp. °F | Hold Minutes |
|------|-----------|--------------|----------|--------------|
| I | 270 | 220 | 1000 | 30 |
| II | 595 | 25 | 1400 | 15 |
| III | SKIP | 0 | 900 | 50 |
| IV | 110 | 150 | 700 | - |
| V | 180 | 200 | 105 | - |

Please Read: This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.



The following moulds are recommended to be fired with this Cycle:

958.381