

Firing Chart: Cycle T LLL

°C

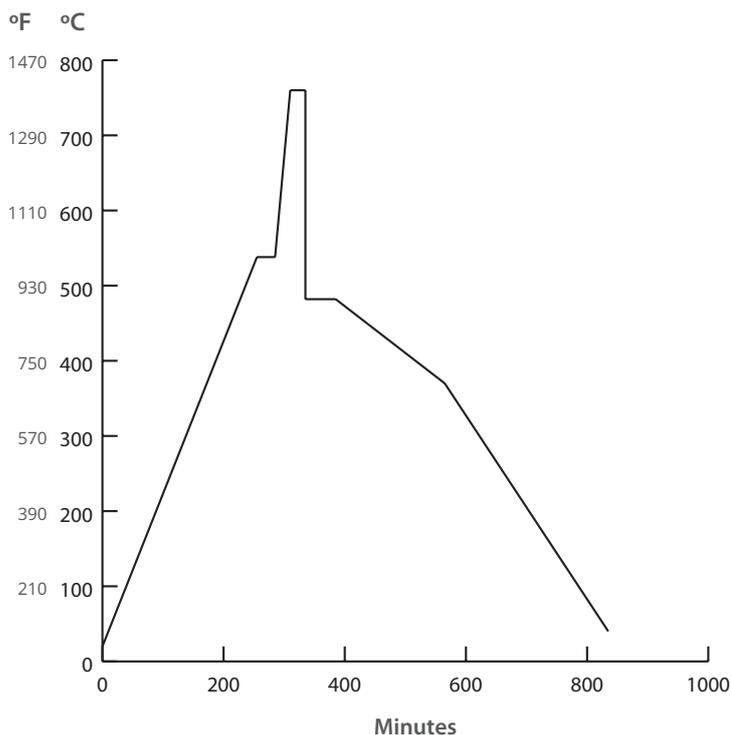
Ramp	Rate °C/h	Time Minutes	Temp. °C	Hold Minutes
I	120	255	538	30
II	330	25	760	25
III	SKIP	0	482	50
IV	50	180	370	-
V	80	270	40	-

°F

Ramp	Rate °F/h	Time Minutes	Temp. °F	Hold Minutes
I	215	255	1000	30
II	595	25	1400	25
III	SKIP	0	900	50
IV	90	180	700	-
V	145	270	105	-

Please Read: This firing recommendation has been calculated for use with Bullseye Glass of average viscosity with an even thickness of 4 - 6 mm. The chart shown below is also based on the assumption that you are using a top fired kiln, e.g. Paragon GL22, GL24, BVD Flat bed kilns etc.

If you are using a side firing kiln you must allow more time in the first ramp.



The following moulds are recommended to be fired with this Cycle:

958.380